		Revisions		2 {	$\overline{}$	В
LAL	Rev.	Description	Chk.	Date	Approved	·
	A	ENGRG RELEASE	ne	7/10/2	D.W	
	В	ADDED NOTE 6.	BN	8.18- 76		

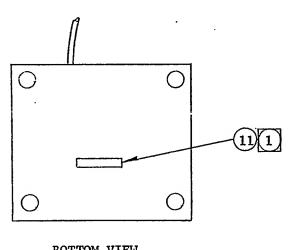
7FD70 -200

Dist. Code A Notes Unless Specified 7-10.75 Xerox Corporation These drawings and specifications, and El Segundo, California 7/10/75 Check the data contained therein, are the ex-1. Tolerances clusive property of Xerox Corporation .xx ±.030 Angular Appr. ALTO II and/or Rank Xerox, Ltd. issued in strict .XXX ±.010 ±1/2° confidence and shall not, without the Material 2. Break All Sharp Edges prior written permission of Xerox Corpo-ASSEMBLY, KEYSET .010 Approx. ration or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatso-3. Mach. Surfaces ever, except the manufacture of articles 4. All Dim. In Inches for Xerox Corporation or Rank Xerox, Ltd. Change Code Ident. Size Dwg. No. Model No Finish II OLIV Letter Tart the 18338 209962 B Heat Assay 1 0 1 11,6 216362 Santo I Acres. To Hot !a alo Drawting Shoot 1 OF 5

19

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 ADHERE NAMEPLATE (ITEM 11) ON SURFACE INDICATED. TYPEWRITE PART NUMBER.
- CABLE (ITEM 7) MAY BE PURCHASED FROM W.L.GORE & ASSOCIATED, NEWARK, DELAWARE PART NUMBER RCN 2313 (10 COND. 30 GA, 7 STRAND, THIN WALL P.T.F.E. WITH .015 POLYURETHANE JACKET, O.D. .102, COLOR CODED WIRES).
- 3. TIE-OFF BLUE, WHITE, GRAY AND VIOLET WIRES AT BOTH ENDS OF CABLE.
- [4] MARK CHARACTERS .12 HIGH NEWS GOTHIC, COLOR: WHITE.
- 5 SHIM CABLE WITH TUBING, SHRINKABLE (ITEM 12) OR EQUIV TO FACILITATE CLAMPING.
- 6 MAY BE PURCHASED FROM CANNON ELECTRIC COMPANY, SANTA ANA, CALIFORNIA, VENDOR PART NUMBER.



BOTTOM VIEW

These drawings and specifications, and the data contained therein, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corporation or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd.

ALTO II

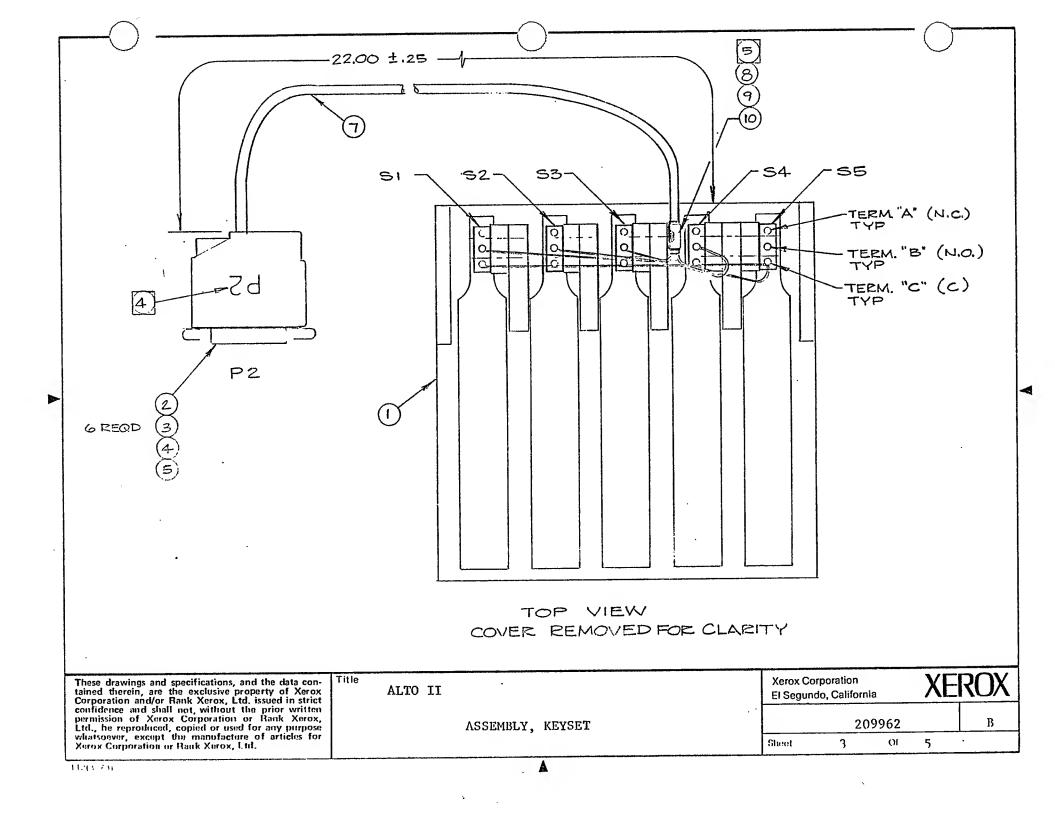
Title

ASSEMBLY, KEYSET

	rporation do, Californ	ia	XEROX					
	2099	62		В				
Sheet	2	Of	5					

112(3/73)

A





M	੍ਰial L	ist	8			ML	Drawir	ng No. 09962		Rev. B	
1 Rev. 1	orawing .		These drawings and specifications, and the data contained therein, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corporation or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd. Model No. Date Sheet Sheet Sheet Sheet								
ig No. 209962			ALTO II		17 - 10 - 75 Sneet 4 or				of 5		
ng N 209	Item No.	Drawing Title		Drawing No.	No. Req			Remark	s		
Drawing No.	1	Spec, Procurement - Keyset		209919	1						
	2	Shell, Connector			1	P2	P/N	2DE1	9 P	6	
ML	3	Contact, Pin	•		6	P/N	031	-9540	-000		
	4	Shell, Junction			1	P/N	DE5	1218-	1		
	5	Retainer, Sliding Lock			1	P/N	DE5	1224-	ļ	(61	
	6	Wire, Solid Bare		100042-026	A/R						
	7	Cable, 10 Cond. 30 GA			A/R					(2)	
	8	Clamp, Cable-Nylon		100657-001	1						
	9	Screw, Pan Hd, Phillips		100012-204	1						
	10	Washer, Flat		100018-200	1						
	11	Nameplate	**************************************	114351	1			·		(1)	
	12	Tubing, Shrinkable	•	100744-307	A/R	-				5	
1	7					\- 					
,}_	(\					
											
					 	1					
					 	+					
				 		ļ					
			· · · · · · · · · · · · · · · · · · ·		 	-					
						\vdash	,				
						ļ		····			
					-	├					
			 		-	-	•-				
						 					
					<u> </u>	+					
					 	 					
					-	 	······································				
						-					
						ļ					
											
1	.\					<u> </u>					
<u></u>						<u> </u>	····				
					<u> </u>						

	106B(3/73)										

					$\widehat{\ \ }$ _				
Wire No.	Term	From	'То	Term	Туре	Notes	Signal	$\underline{}$	Chg. Let.
1 .		S1 - C	S2 - C		6	BUS	COMMON		<u></u>
2		S2 - C	S3 - C						
3		S3 - C	S4 - C						
4		S4 - C	S5 - C		6	BUS	COMMON		
5		S1 - B	P2 - 11	3	7	GREEN			
. 6		S2 - B	10			YELLOW			
7		· S3 - B	9		· .	ORANGE			ļ
8		· S4 - B	8			RED			
9		S5 - B	7			BROWN			<u> </u>
10		S5 - C	P2 - 19	3	7	BLACK			
									<u> </u>
			·						<u> </u>
	······································								
						•			
	•								
							g		
									
ained therein, are the exclusive property of Aerox		Ref Item No's in Applicable Material List.		Title ALTO II		Xerox Corporation El Segundo, California	XE	ROX	
confidence and sloermission of Xe	hall not, wit	hout the prior written lation or Rank Xerex.	2. Ret Designations Are a Prefix Lach Designation	Abhreviated. on With:	Λ:	SSEMBLY, KEYSET	209962	2	В
whatsnevor avcer	ed, copind o of the manu i or Rank Xe	or used for any purpose of acture of articles for			,		Sheet 5 Of	5	

Change Letter スパンで Dist. Code #LT ⋖ ⋖ Approved 2 OF SPEC, PROCUREMENT-Date Sheet **MOUSE** Chk. 209920 Do Not Scale Drawing Xerox Corporation El Segundo, California Dwg. No. ALTO II Size d j. 5 6 Description Revisions -20-76 18338 ŧ Code Ident CY Scale ENGRG RELEASE Drawn Material Check Appr. Angular ±½° Rev. **>** ⋖ Notes Unless Specified 2. Break All Sharp Edges 4. All Dim. In Inches 3. Mach. Surfaces .010 Approx. LAL .xxx ±.010 .xx ± 030 1. Tolerances Finish These drawings and specifications, and the data contained therein, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corpoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd. copied or used for any purpose whatsoration or Rank Xerox, Ltd., be reproduced, ALTO II 216362 Next Assy. Model No. F 12. 1 15.0 First Use